



## **2006 X-1 Installation Procedure**

### **Hardware Included:**

3M re-closeable lock adhesive

### **Tools Required:**

Rubbing alcohol or Acetone

Cleaning cloth

### **Procedure for Back Seat Cover Installation:**

1. Clean gelcoat surface on the inside edge of the two rear storage trunks and engine compartment (see Figure 1 - 3).
2. Cut 3M adhesive tape to xx inches making sure to round the edges. Start on one side and peel backing tape away a little at a time.
3. Press firmly on the tape to get a good bond.
4. LET STAND FOR 48 HOURS to ensure maximum bond strength.
5. Clean gel-goat surface on ceshown in Figures 7 and 8.
6. Cut 2 pieces of the 3M adhesive tape to xx inches making sure to round the edges. Install first piece on Port side top gel-coat and second piece on Starboard side, top gel-coat. (see Figure 4 for locations) Press firmly on the tape to get a good bond.
7. LET STAND FOR 48 HOURS to ensure maximum bond strength.
8. Once adhesive has gained full strength, install rear seat cover. Attach velcro in places where adhesive is installed



Figure 1. Location of adhesive for back seat cover- Port side truck

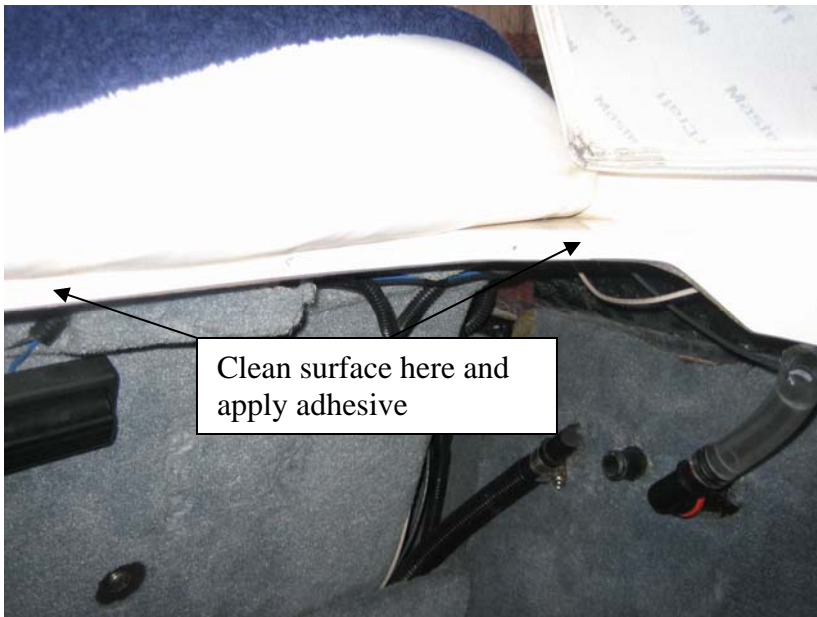


Figure 2. Location of adhesive for back seat cover- Starboard side trunk



Figure 3. Location of adhesive for back cover- engine area.

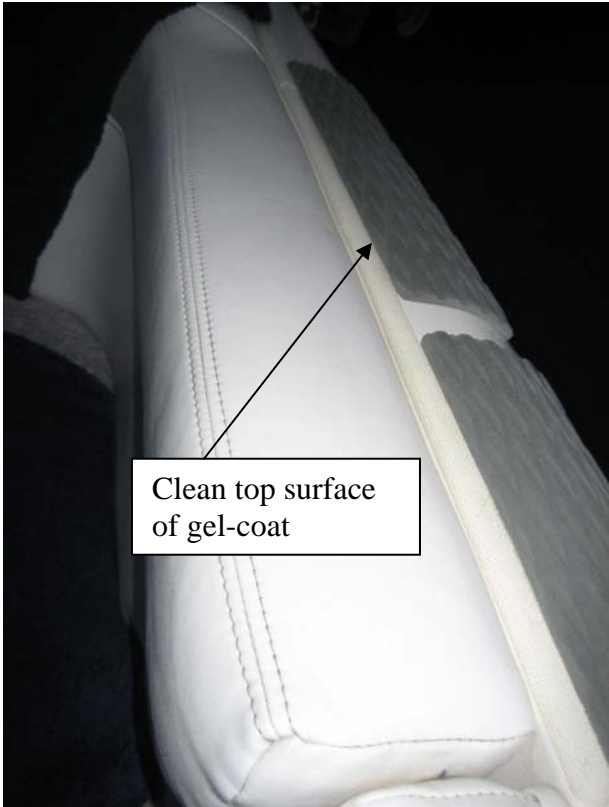


Figure 4. Location of adhesive for side panels covers on Port and Starboard sides- top gelcoat for side panel cover

**Procedure for Installation of Remaining Seat Covers:**

1. Match the seat cover number with the list below.
2. Remove cushion and install seat cover around edges. In some cases there are elastic straps that are designed to wrap around rectangular blocks on the bottom side of the seat cushion. Be sure to use these straps, as they will make the cover fit more closely.



Figure 5. Boat Seat Numbers

**Seat Listing**

- X1-1- Bow, Front Center
- X1-2- Bow, center
- X1-3 - Bow, Port Side
- X1-4 - Bow, Starboard Side
- X1-5 - Rear, Bottom
- X1-6 - Rear, Corner
- X1-7 - Port Side
- X1-8 - Corner Bottom
- X1-9 - Driver Flip Up
- X1-10- Drover Bottom
- X1-11- Driver Back
- X1-12- Back Seat Vertical
- X1-13- Starboard Side Panel
- X1-14- Port Side Panel
- X1-CF- Corner flip up
- X1- Deck - Center Engine Cover