

## **Primal Boat Seat Cover Installation Procedure**

### **Hardware Included:**

Screw Snap (1 each)  
Eye Hook (1 each)  
3M re-closeable lock adhesive

### **Tools Required:**

Drill bit (7/64 or 1/8)  
Phillips screw driver  
Nail or hole starter  
Rubbing alcohol or Acetone  
Cleaning cloth  
Masking or duck tape  
Marker or pen

### **Procedure for Corner Seat Installation:**

1. Slide the corner seat cover into place. The “pocket” slides over the bottom seat cushion.
2. See Figure 1 for location of the “eye hook”. Mark the spot with a pen or marker and start a hole with a nail or hole starter. **DO NOT PRE-DRILL.** The eye hook will self tap.
3. Pull the lower right corner of the corner seat cover so that it is over the carpeted section of the flip up seat. Pull so that bottom part of the seat cover is smooth and without wrinkles. **DO NOT PULL TOO TIGHT.** The snap location should be “about” 1/2 to 1 inch from the seat cushion. Mark the spot with a piece of tape, marker or pen (see Figure 2).
4. Drill a hole at the marked spot with a 1/16 or 1/8 drill bit. Screw the snap into place. If the screw does not screw in all the way, back it out and use a bigger drill bit.
5. Clean the gel coat surface between the glove box and the seat cushion and between the port side window and seat cushion with Acetone or rubbing alcohol (see Figures 3 and 4).
6. Hold the seat cover in place using masking tape and note where the “Velcro” rests on the gel coat. Cut the 3M adhesive into two or three pieces. Make sure to round the corners of the adhesive strip with scissors so that it resists peeling. Un-peel the backing a little at a time and press into place (see Figures 3-5). Press firmly on the tape to ensure a good bond.

Once the adhesive is installed LET STAND FOR 48 HOURS to gain maximum bond strength.



Figure 1. Corner seat eye hook location



Figure 2. Corner seat snap location



Figure 3. Adhesive installation for corner seat, glove box



Figure 4. Adhesive location for corner seat, window



Figure 5. Adhesive location, corner seat, window, zoom

**Procedure for Back Seat Cover Installation:**

1. Clean gel coat on inside, forward edge of the two rear storage trunks and engine compartment (see Figure 6).
2. Cut 3M adhesive tape to 71 inches making sure to round the edges. Start on one side and peel backing tape away a little at a time (see Figure 6).
3. Press firmly on the tape to get a good bond.
4. LET STAND FOR 48 HOURS to ensure maximum bond strength.



Figure 6. Rear seat cover adhesive location

**Procedure for Installation of Remaining Seat Covers:**

1. Match the seat cover number with the list below.
2. In some cases, the covers should be installed in a particular way. For instance, the three rear seat covers should be installed by putting the cover on from side to side, not front to back.

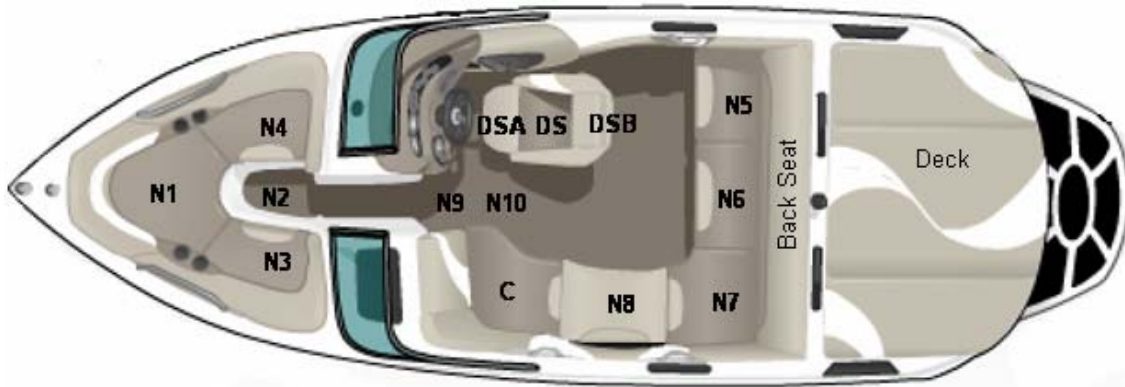


Figure 7. Boat Seat Numbers

**Seat Listing**

- N1 - Bow, Center
- N2 - Bow, Removable
- N3 - Bow, Port Side
- N4 - Bow, Starboard Side
- N5 - Rear, Starboard Side
- N6 - Rear, Center
- N7 - Rear, Port Side
- N8 - Port Side Flip Up
- N9 - Jump Seat Back
- N10 - Jump Seat Bottom
- C - Corner Seat
- DSA - Driver's Bottom #1
- DS - Driver's Bottom #2
- DSB - Drivers Back
- Deck - Center Engine Cover
- Back Seat - Back Seat